DINITROL 77B

Corrosion inhibitor for universal use

DINITROL 77B DINITROL 77 B is a corrosion preventive fluid, designed for long-term protection against corrosion and, due to its residual hard film affords some protection against mechanical wear. It contains environmentally acceptable low aromatic solvents, which once evaporated leaves a thick, brown waxy film. DINITROL 77 B is primarily designed for cavity protection but may also be used for storage, transport and underbody protection.

- » Low dry film thickness with high corrosion inhibition effect
- » Diverse options for application
- » Large-scale applications, adapted for Airless pump technology





Equipment

DINITROL Spray Tool HS 1-P Art. No. 1700700

DINITROL Spray Tool UBS/HR GSI Art. No. 1701900 **DINITROL Pump unit for 20 L Pails** Art. No. 1705100

DINITROL Airless Pump 1:26 Art. No. 1705900

DINITROL 77B

Art. No. 11166	Size 500 ml	Package Spray can	Color Brown
11367	1 L	Can	Brown
11164	5 L	Pail	Brown
11555	208 L	Drum	Brown



DINOL GmbH Pyrmonter Straße 76, D-32676 Lügde, Germany Tel. +49 (0) 5281-98 2 98-0, Fax +49 (0) 5281-98 2 98-60, www.dinol.com 06.2021

All data and recommendations are the result of careful tests by our laboratory. They only can be considered as recommendation which corresponds to the level of experience of today. The data are given in good faith. However, in view of the multiplicity of possible application and working methods we are not in a position to assume any responsibility or obligations deriving from the misuse of our products. Therefore, a contractual legal relationship is not justified, and there are no secondary obligations arising from any purchase contracts.





DINITROL 77B Technical Details

Product description

DINITROL 77 B is a corrosion preventive fluid, designed for long-term protection against corrosion and, due to its residual hard film affords some protection against mechanical wear.

DINITROL 77B contains environmentally acceptable low aromatic solvents, which once evaporated leaves a thick, brown waxy film.

Applications

DINITROL 77 B is primarily designed for cavity protection but may also be used for storage, transport and underbody protection. Application temperature for product and object is recommended to be $15-30^{\circ}$ C.

Method of use

DINITROL 77 B can be applied using manual and semi-automatic application equipment to a clean dry substrate and is suitable for either airmix or airless spraying.

Leave the spray can at room temperature ($16 - 20^{\circ}$ C). Before use, shake the can briefly. The surfaces to be treated, vehicle underbody, wheel housing, inside doors, etc. must be free from dust and grease. Spray product in an even cross coat at a distance of 20 - 30 cm.

Warning:

Product must not be applied to brake drums, brake discs, exhaust systems and drive shafts.

Pre-treatment Substrates

Surface to be dry clean and free from loose corrosion.

Over-Coating / 2-Layer-Application

DINITROL 77 B is normaly not intended to be overcoated. For additional information please consult DINOL.

Storage

The product shall be stored at 15°C – 30°C. The shelf life is then 2 years in unopened original packages.

Technical Data

Colour	brown (Liter), brown, transparent (Spray)	
Propellant (aerosol)	Propane/butane	
Type of film	hard, waxy	
Density at 23°C	870 g/m³ (Liter), 0.735 g/cm³ (Spray)	
Viscosity at 23°C (DIN 4 cup)	50 seconds (Liter)	
Dry matter content	56% by weight (Liter), 35,4% by weight (Spray)	
Flash point	41°C (Liter), < -20°C (Spray)	
Aromatic content in solvent	< 0.5%	
Recommended film thickness wet	110 μm (Liter), 200 μm (Spray)	
Recommended film thickness	50 µm	
Drying time	30 minutes	
Effect on car paint	none	
Removability	Cold degreaser, White Spirit (Liter), Petroleum Spirit (Spray)	
Low temperature adhesion	- 30°C	
Heat resistance	105°C (Spray)	
Storage areosol	cool and dry < 50°C (Spray)	
Salt spray test	500 hours	
Penetration	40 mm minimum	
Hazard indication R 12	high flammable	
Available in	1 L Miniservice / 5 L Canister	

For all relevant safety advices please read the material safety data sheet or the packaging label.

All data and recommendations are the result of careful tests by our laboratory. They only can be considered as recommendation which corresponds to the level of experience of today. The data are given in good faith. However, in view of the multiplicity of possible application and working methods we are not in a position to assume any responsibility or obligations deriving from the misuse of our products. Therefore, a contractual legal relationship is not justified, and there are no secondary obligations arising from any purchase contracts.